## **TECHNICAL SPECIFICATION**

## SANDVIK DU421-C UNDERGROUND DRILL RIG



DU421-C is an ITH drill unitized with an on-board booster and complete with a FOPS/ROPS cabin. This drill is mounted on a mobile center articulated carrier designed for high mobility in underground mines with ramp access.

With its on-board air booster the DU421-C drill can be used to drill from 3 5/8" (92 mm) to 8.5" (216 mm) diameter holes to a depth greater than 330' (100 m) down hole. It can also be used for reaming up to 17.5" (445 mm) diameter holes with a 12" hammer for rapid raising.



CARRIER		
Carrier	Centaur	
Enclosed cabin	air	FOPS/ROPS conditioning and heating
Diesel engine	Merce	edez 904 (130 kW) tier III
Transmission		Clark 32000
Axles		Dana Spicer 114
Brakes service parking		SAHR SAHR
Tires	12.	.00 x 24 ITL Solid Rubber
Steering	frame steering hydrau	ulic steering wheel control
Articulation		±40°
Rear oscillation		±8°
Ground clearance	216 mm	8.5 in
Fuel tank	122 L	30 US gal
Hydraulic jacks		2 Front, 2 Rear
Cable reel with automatic c plied)	able limit stop (cable ar	nd power plug not sup-
Centralized grease lubrication	ion	
Tramming speed, desel horizontal only Speed at 15% grade Tramming speed, electric horizontal only	15 km/h 4 km/h 1 km/h	10 mph 2.5 mph 0.6 mph
Gradeability		35% (20°)
Weight	29484 kg	65000 lbs

MAST		
Mast	standard	mast, fixed centralizer
Feed force	70 kN	15800 lbs
Max. opening	222 mm	8.75 in

CAROUSEL	
Carousel	16+1 drill pipes (For up to 4 in pipe)

POSITIONING SYSTEM			
Slideover boom and pendulum	3300 mm	130 in	
Feed extension			
1.8 m (6 ft) drill pipe	1370 mm	54 in	
1.5 m (5 ft) drill pipe	1143 mm	45 in	
1.2 m (4 ft) drill pipe	914 mm	36 in	
Swing angle		360°	
Stinger extension - top	1830 mm	6 ft	
Stinger extension - bottom	610 mm	2 ft	

CONTROL SYSTEM	
Control system	CanBus, RDC2 operator panel
Accra feed	feed and rotation control/anti-jamming

POWERPACK		
Open loop load sensing hydrau	ulic system	
Electric motor	1 x 45 kW	1 x 60 hp
Pump type	1 x 100 cc, 1 x 74 cc, 1 x 17 cc variable displacement axial piston pump	6.1 cu.in/rev 4.5 cu.in/rev 1 cu.in/rev
Filtration pressure		1 x 5 micron
Filtration return		1 x 10 micron
Oil tank volume	246 L	65 US gal
Tank filling		electric fill pump
Oil cooling	s	hell and tube cooler

HAMMER LUBRICATION SYSTEM		
Grease/oil injection		
Metering capacity	4 L/hr	1 US gal/hr
Tank size	32 L	8.5 US gal

AIR BOOSTER		
Booster type		screw - KS921
Electric motor	1 x 92 kW	1 x 125 hp
Max. working pressure	27.6 bar	400 psi
FAD, max. working pressure	20 m³/min	700 cfm
Inlet pressure	7 bar	100 psi

WATER INJECTION SYSTEM			
Water pump type		triplex piston pump	
Capacity	27 L/min (48 bar)	7 gal/min (700 psi)	

ELECTRICAL SYSTEM	
Total input power	140 kW (188 hp)
Standard voltage	600 VAC
Standard frequency	60 Hz
Lights - working	2 x 43 W LED
Lights - driving lights	4 x 43 W LED
Starter	Delta-Wye
Safety shutdowns and alarms	low mine water pressure low compressor oil pressure high discharge air temparture low hydraulic oil level high hydraulic oil temperature
Safety feature	phase loss / phase reversal protection motor overload protection voltmeter and ammeter indicator lights Zener diode tram active strobe backup alarm

## **SELECTION OF OPTIONAL EQUIPMENT**

OPTIONAL MASTS					
Masts	Feed force		Max. opening		Drill pipe lengths
Standard mast (Fixed or split centralizer)	70 kN	15800 lbs	222 mm	8.75 in	4/5/6 ft
Heavy mast (Split Central- izer)	133 kN	30000 lbs	222 mm	8.75 in	4/5/6 ft

OPTIONAL CAROUSELS		
Carousel	Pipe size	
16+1 drill pipe	76-127 mm	3-5 in
21+1 drill pipe	76-127 mm	3-5 in
32+1 drill pipe	76-102 mm	3-4 in

PIPE HANDLING OPTIONS		
Pipe arm, single axis*	to increase depth past carousel capacity	
Drill pipe manipulator	to assist loading pipe arm	
*Pipe arm is not compatible with carousel		

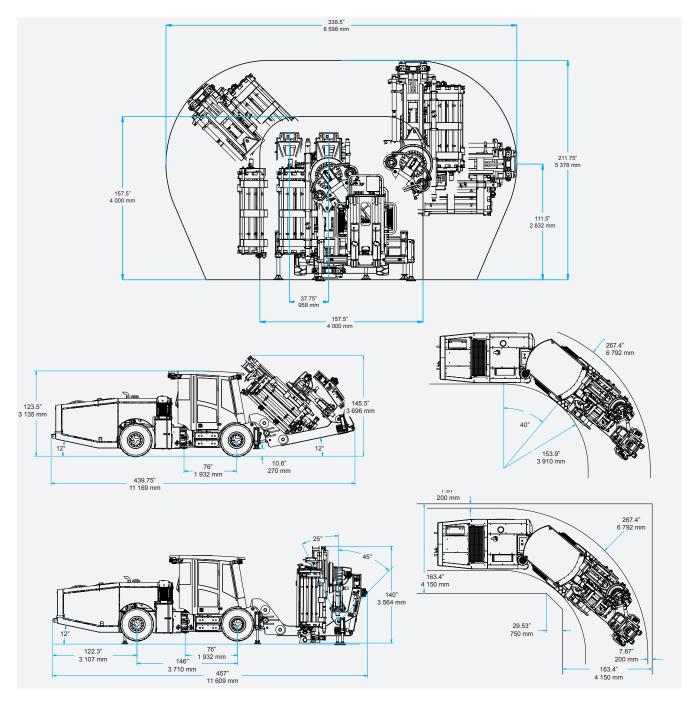
REVERSE CIRCULATION OPTION				
Discharge diameter	76 mm	3 in		
Max. ID of centre tube	64 mm	2.5 in		
6230-RC top drive		RC Swivel		
Hydraulic centralizers with RC slip plate and dual torque				

FIRE SUPRESSION	
Automatic	ANSUL system (6 nozzles)

OPTIONAL AIR BOOSTERS				
KS1121 - Screw				
Electric motor	1 X 112 kW	1 x 150 hp		
Max. working pressure	27.6 bar	400 psi		
FAD, max working pres	29.7 m³/min	1050 cfm		
Min. inlet pressure	7 bar	100 psi		
KS1501 - Screw				
Electric motor	1 x 150 kW	1 x 200 hp		
Max. working pressure	27.6 bar	400 psi		
FAD, max. working pres	36.8 m³/min	1300 cfm		
Min. inlet pressure	7 bar	100 psi		

ADDITIONAL OPTIONS
Alignment laser
Angle indicators
Auto lubrication (Lincoln)
Fast filling and evacuation system (Wiggins) for fuel only
Fast filling and evacuation system (Wiggins) for engine oil, hydraulic oil, transmission oil, coolant and fuel
Indicator for low level hammer lubricant
On-board pressure washer
Petol chain wrench
Remote thread lubrication
Special electrics 1000 VAC
Special electrics 50 Hz
Tools to specifications
Wheels chocks

## **DIMENSIONS**



DISTRIBUTOR:		

Sandvik Mining reserves the right to make changes to the information on this data sheet without prior notification to users. Please contact a Sandvik representative for clarification on specifications and options.

www.mining.sandvik.com